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TriEXO 21G30PEI (U,R)

Polyether Imide

General Information

Product Description

High heat resin, PEI. Glass Fiber Reinforced

FEATURES		ADDITIONAL FORMULAS	COLOR
-High Strength	-30% Glass Fiber Reinforced	-Added Release "R"	-All
-High Temperature		-Additional UV "U"	-Opaque
-Chemical resistant			
-Inherently Flame Retardant			

General

Typical Applications	-Appliance, electrical, lawn & garden, automotive, medical, motor housings, oil/gas, military
Processing Method	-Injection/Extrusion
Form(s)	-Pellets
Availability	-North America, Latin America

ASTM / ISO Properties[1]

Physical	Nominal Value	Unit	Test Method
Density	1.51	g/cm³	ASTM D792
Melt Flow Rate (337°C/6.6kg)	5	g/10min	ASTM D1238
Molding Shrinkage - Flow (3.2mm)	0.2 to 0.5	%	TVT Internal
Outdoor Suitability (QUV) ("U" Grades)	Pass		TVT Internal
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength, brk	25,000	psi	ASTM D638
Tensile Elongation	>2	%	ASTM D638
Flexural Modulus	1,350,000	psi	ASTM D790
Un-Notched Izod Impact	10	ft-lbs/in	ASTM D256
Rockwell Hardness	114	R-Scale	ASTM D785
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load (0.45 MPa)	418	°F	ASTM D648
Deflection Temperature Under Load (1.8 MPa)	412	°F	ASTM D648
Vicat Softening Temperature	428	°F	ASTM D1525
RTI Elec	350	°F	UL 746
RTI IMP	337	°F	UL 746
RTI Str	350	°F	UL 746
CLTE - Flow	1.1E-5	in/in/°F	ASTM E831
Flammability	**Nominal Value**	**Unit**	**Test Method**
Recommended Processing Guidance			
Drying Temperature	295 to 305	°F	
Drying Time	4 to 6	Hours	
Suggested Max Moisture	0.02	%	
Processing Melt Temperature	690 to 780	°F	
Mold Temperature	270 to 350	°F	

[1] Note: The values listed on this guide are typical values based on general molding conditions and used solely for the purpose of general material processing. It is recommended that application properties be derived from actual molded articles, whereas properties as molded could vary. These are not to be used as specifications. This data does not provide an implied conditional warranty.