TriLON™ 63BG35 (U,L,HS,N)

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Polyamide Nylon 6

General Information

Product Description

35% Glass Fiber Reinforced Nylon 6 offered with various additives.

FEATURES		ADDITIONAL FORMULAS	COLOR
-Good Strength	-Oil/Solvent Resistant	-Added Lubricant "L"	-All
-Impact Modified	-High Rigidity	-Additional UV "U"	-Translucent/Opaque
-Excellent Chemical Resistance		-Additonal Heat Stabilizers "HS"	
-Gasoline Resistant		-Nucleated "N"	
-35% Glass Fiber Reinforced			

General

Typical Applications	-Appliance, automotive, general, pumps, impellers, housings
Processing Method	-Injection
Form(s)	-Pellets
Compliance	-RoHS Compliant - TVT
Availability	-North America, Europe, Latin America

ASTM / ISO Properties[1]

Physical	Nominal Value	Unit	Test Method
Density	1.40	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.2mm)	0.3 to 0.7	%	ASTM D955
Outdoor Suitability (QUV) ("U" Grades)	Pass		TVT Internal

Mechanical	Nominal Value	Unit	Test Method
Tensile Strength, brk	20,000	psi	ASTM D638
Tensile Strain	>5	%	ASTM D638
Flexural Modulus	1,150,000	psi	ASTM D790
Notched Izod Impact	4.0	ft-lbs/in	ASTM D256

Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa)	415	°F	ASTM D648
Deflection Temperature Under Load (1.8 MPa)	400	°F	ASTM D648
Melting Point	428	°F	TVT Internal

Flammability	Nominal Value	Unit	Test Method
0.06 in	HB		UL94 - TVT Internal

Recommended Processing Guidance

Drying Temperature	170 to 190	°F
Drying Time - DESSICANT	3 to 6	Hours
Suggested Max Moisture	0.2	%
Processing Melt Temperature	480 to 530	°F
Mold Temperature	130 to 195	°F

[1] Note: The values listed on this guide are typical values based on general molding conditions and used solely for the purpose of general material processing. It is recommended that application properties be derived from actual molded articles, whereas properties as molded could vary. These are not to be used as specifications. This data does not provide an implied conditional warranty.