

**TRIVALENCE**

TriVEX™ 22FR0 (IM)

Polycarbonate

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General Information			
Product Description			
UL certified flame resistant product.			
FEATURES	ADDITIONAL FORMULAS		COLOR
-Flame Resistant	-Added Release		-All
-Great Impact	-Additional Melt Flows		
-UV Stabilized			
-Good Low Temp Impact			
 Underwriters Laboratories			
General			
Typical Applications	-Appliance, electrical, lawn & garden, automotive		
Processing Method	-Injection		
Form(s)	-Pellets		
Availability	-North America, Europe, Asia, Latin America		
ASTM / ISO Properties ¹			
Physical	Nominal Value	Unit	Test Method
Density	1.21	g/cm ³	ASTM D792
Melt Flow Rate (300°C/1.2kg)	18	g/10min	ASTM D1238
Molding Shrinkage - Flow (3.2mm)	0.5 to 0.7	%	TVT Internal
Outdoor Suitability (QUV)	f1		UL746C Pending
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength, brk	9000	psi	ASTM D638
Tensile Elongation	>100	%	ASTM D638
Flexural Modulus	320000	psi	ASTM D790
Notched Izod Impact	12	ft-lbs/in	ASTM D256
Notched Izod Impact -20°C	4	ft-lbs/in	ASTM D256
Rockwell Hardness	118	R-Scale	ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa)	278	°F	ASTM D648
Deflection Temperature Under Load (1.8 MPa)	270	°F	ASTM D648
Vicat Softening Temperature	308	°F	ASTM D1525
RTI Elec	239	°F	UL 746B Pending
RTI IMP	239	°F	UL 746B Pending
RTI Str	239	°F	UL 746B Pending
CLTE - Flow	3.8E-5	in/in/°F	ASTM E831
Flammability	Nominal Value	Unit	Test Method
0.06 in	V0		UL94 File E494706
0.10 in	V0, 5VA		UL94 File E494706
Recommended Processing Guidance	Nominal Value	Unit	
Drying Temperature	230 to 250	°F	
Drying Time	3 to 6	Hours	
Suggested Max Moisture	0.02	%	
Processing Melt Temperature	520 to 560	°F	
Mold Temperature	140 to 180	°F	

¹ Note: The values listed on this guide are typical values based on general molding conditions and used solely for the purpose of general material processing. It is recommended that application properties be derived from actual molded articles, whereas properties as molded could vary. These are not to be used as specifications. This data does not provide an implied conditional warranty.

