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TriVEX™ 33G10 (U,R)

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Polycarbonate

General Information

Product Description

Glass fiber reinforced polycarbonate, impact modified

FEATURES	ADDITIONAL FORMULAS		COLOR
-10% Glass Fiber Reinforced	-Impact Modified	-Added Release "R"	-All
-Great Strength		-Added UV "U"	
-Good Creep Resistance			
-High Flow			

General

Typical Applications	-Appliance, electrical, lawn & garden, automotive, electronic
Processing Method	-Injection/Extrusion
Form(s)	-Pellets
Availability	-North America, Europe, Asia, Latin America

ASTM / ISO Properties[1]

Physical	Nominal Value	Unit	Test Method
Density	1.25	g/cm³	ASTM D792
Melt Flow Rate (300°C/1.2kg)	18	g/10min	ASTM D1238
Molding Shrinkage - Flow (3.2mm)	0.2 to 0.5	%	TVT Internal
Outdoor Suitability - QUV ("U" grades only)	Pass		QUV - TVT Internal
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength, yld	10,200	psi	ASTM D638
Tensile Elongation	14	%	ASTM D638
Flexural Modulus	500,000	psi	ASTM D790
Notched Izod Impact	3	ft-lbs/in	ASTM D256
Rockwell Hardness	120	R-Scale	ASTM D785
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load (0.45 MPa)	292	°F	ASTM D648
Deflection Temperature Under Load (1.8 MPa)	274	°F	ASTM D648
Vicat Softening Temperature	301	°F	ASTM D1525
CLTE - Flow	1.9E-5	in/in/°F	ASTM E831
Flammability	**Nominal Value**	**Unit**	**Test Method**
0.06 in	HB		UL94 - TVT Internal
Recommended Processing Guidance			
Drying Temperature	230 to 250	°F	
Drying Time	3 to 6	Hours	
Suggested Max Moisture	0.02	%	
Processing Melt Temperature	590 to 640	°F	
Mold Temperature	175 to 230	°F	

[1] Note: The values listed on this guide are typical values based on general molding conditions and used solely for the purpose of general material processing. It is recommended that application properties be derived from actual molded articles, whereas properties as molded could vary. These are not to be used as specifications. This data does not provide an implied conditional warranty.